

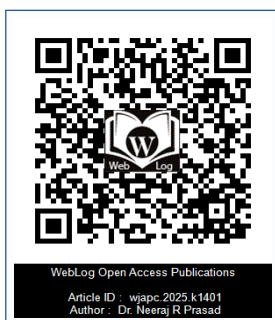


A Critical Review on Instrumental Methods of Chemical Analysis

Neeraj R Prasad^{1*}, Anil A Powar¹, Rutikesh P Gurav¹, S R Dodla¹, Sharad Kamble¹, B B Vhankhande¹ and Saurabh R Prasad²

¹Walchand College of Engineering, Sangli, Maharashtra, India

²DKTE College of Engineering, Ichalkaranji, Maharashtra, India



WebLog Open Access Publications
Article ID : wjapc.2025.k1401
Author : Dr. Neeraj R Prasad

Abstract

Instrumental methods of chemical analysis have revolutionized modern analytical science by providing rapid, precise, and highly sensitive techniques for qualitative and quantitative determination of chemical substances. Unlike traditional wet chemical methods, these techniques rely on physical and physicochemical properties such as light absorption, electrical potential, conductivity, and emission intensity to obtain accurate results. This review highlights the fundamental principles, working mechanisms, advantages, and applications of major instrumental techniques including pH metry, potentiometry, conductometry, spectrophotometry, flame photometry, and atomic absorption spectroscopy. Each method offers unique analytical capabilities suited to different scientific and industrial needs—from monitoring hydrogen ion concentration and ionic conductivity to determining metal ions and molecular absorption spectra. The integration of these methods has greatly enhanced the efficiency, reproducibility, and automation of chemical analysis, allowing detection of trace components at micro- and nanolevels. Technological innovations such as microprocessor control, digital data processing, and miniaturized sensors have further expanded their scope in research, environmental monitoring, pharmaceuticals, and materials science. The review concludes that instrumental analysis forms the cornerstone of modern chemistry, enabling precise characterization of substances and supporting continual advancements in science, technology, and industry.

OPEN ACCESS

*Correspondence:

Dr. Neeraj R Prasad, Walchand College of Engineering, Sangli, Maharashtra, India, Tel: +91 9404265521; E-mail: neeraj_prasad21@rediffmail.com

Received Date: 05 Nov 2025

Accepted Date: 12 Nov 2025

Published Date: 14 Nov 2025

Citation:

Prasad NR, Powar AA, Gurav RP, Dodla SR, Kamble S, Vhankhande BB, et al. A Critical Review on Instrumental Methods of Chemical Analysis. WebLog J Anal Pharm Chem. wjapc.2025.k1401. <https://doi.org/10.5281/zenodo.17685352>

Copyright© 2025 Dr. Neeraj R

Prasad. This is an open access article distributed under the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

Keywords: Instrumental Analysis; Spectrophotometry; Potentiometry; Conductometry; Atomic Absorption Spectroscopy

Introduction

Instrumental methods of chemical analysis have revolutionized the field of analytical chemistry by offering rapid, precise, and highly sensitive techniques for both qualitative and quantitative determination of chemical species. Unlike traditional wet chemical methods, which often rely on tedious titrations and gravimetric measurements, instrumental techniques use physical and physicochemical principles to measure properties such as absorbance, potential, conductivity, or emission intensity. These methods are indispensable in modern research laboratories, environmental monitoring, clinical diagnostics, food quality assessment, industrial process control, and materials characterization. The development and refinement of analytical instruments have transformed chemistry from a largely descriptive science into a quantitative and data-driven discipline.

Analytical chemistry aims to identify the composition and concentration of substances accurately and reproducibly. In this context, the instrumental approach enhances reliability, sensitivity, selectivity, and automation. Each instrument exploits a fundamental property of matter and applies it to detect or measure chemical changes. For instance, spectrophotometry uses light absorption, potentiometry measures electrical potential differences, conductometry quantifies ionic conductivity, and flame photometry or atomic absorption spectroscopy analyze the emission or absorption of light by atoms. These principles allow the chemist to gain insights into molecular structure, concentration, and even reaction kinetics, bridging the gap between chemistry and modern technology.

One of the most basic yet essential instrumental methods in chemistry is **pH metry**. The measurement of pH, or the hydrogen ion concentration in a solution, is vital in controlling chemical reactions, biological systems, and industrial processes. The pH meter works on the principle of potentiometric, measuring the potential difference between a reference electrode and

a glass electrode that is sensitive to hydrogen ions. This potential is directly related to the pH of the solution through the Nernst equation. Unlike traditional acid-base indicators, which are qualitative and limited by color perception, pH metry provides quantitative, continuous, and highly accurate measurements. Applications of pH metry extend across pharmaceuticals, agriculture, water treatment, food industries, and biochemical research. Monitoring pH ensures optimal reaction conditions, product stability, and environmental safety.

Closely related to pH metry is **potentiometry**, a versatile electroanalytical technique that measures the electrical potential of an electrochemical cell under zero-current conditions. In potentiometry, the potential difference between an indicator electrode (sensitive to the analyte ion) and a reference electrode is measured to determine ion concentration. Common examples include pH electrodes, ion-selective electrodes (for Na^+ , K^+ , Cl^- , etc.), and redox electrodes. Potentiometry is widely used for titrations (such as acid-base, precipitation, and redox titrations), where the endpoint is detected by a sharp change in potential. The advantages of potentiometry include simplicity, low cost, rapid analysis, and the ability to perform measurements in turbid or colored solutions where visual indicators fail. Moreover, with the advent of microelectrode technology and automation, potentiometric sensors have become integral in real-time monitoring of industrial and environmental systems.

Another fundamental instrumental method is **conductometry**, which measures the ability of a solution to conduct an electric current. Conductance depends on the concentration and mobility of ions in the solution, as well as temperature and the solvent's dielectric constant. Conductometric analysis is especially useful in titrations where the reaction produces or consumes ions, such as the neutralization of strong acids and bases, or the precipitation of ions from solution. Conductometry is simple, rapid, and unaffected by colour or turbidity of the solution, making it valuable for industrial and field applications. It also provides insights into ionic equilibria, dissociation constants, and solvation phenomena. Modern conductometers often feature automatic temperature compensation, microprocessor control, and digital display for enhanced precision.

Spectrophotometry is among the most widely employed instrumental techniques in chemistry and biochemistry. It is based on the measurement of light absorption by a substance at specific wavelengths. According to Beer-Lambert's law, absorbance is directly proportional to the concentration of the absorbing species and the path length of the light through the sample. A **single beam** or **double beam spectrophotometer** can be used depending on the precision required. Spectrophotometry allows both qualitative and quantitative analysis—qualitative in identifying compounds by their absorption spectra and quantitative in determining their concentrations. It finds applications in environmental analysis (e.g., detecting pollutants in water), clinical diagnostics (e.g., measuring hemoglobin or glucose), and industrial chemistry (e.g., quality control of dyes and pharmaceuticals). Advancements in UV-Visible, Infrared (IR), and Fluorescence spectrophotometers have greatly enhanced detection sensitivity, enabling trace analysis down to parts per billion.

In addition to absorption-based methods, **flame photometry** is an emission-based technique that utilizes the characteristic light emitted by metal ions when excited in a flame. When elements such as sodium, potassium, calcium, or lithium are introduced into a flame, the heat excites their electrons to higher energy levels. As the

electrons return to their ground state, they emit light at wavelengths specific to each element. By measuring the intensity of this emitted light, the concentration of the element can be determined. Flame photometry is particularly useful for alkali and alkaline earth metals, which have simple emission spectra and are essential in biological and environmental studies. The method is simple, rapid, and relatively inexpensive, making it suitable for routine analysis in clinical and agricultural laboratories. However, its limitation lies in its lower sensitivity and inability to detect non-alkali metals, which led to the development of more sophisticated techniques like atomic absorption spectroscopy.

Atomic Absorption Spectroscopy (AAS) represents a major advancement in instrumental analysis, providing highly sensitive and selective detection of metals and metalloids. The technique is based on the absorption of specific wavelengths of light by ground-state atoms in the gaseous phase. In AAS, a sample is atomized in a flame or graphite furnace, and a light beam from a hollow cathode lamp (specific to the element of interest) passes through the vaporized atoms. The decrease in light intensity due to absorption is proportional to the concentration of the element. AAS is extensively used in trace metal analysis of environmental samples, biological fluids, food, pharmaceuticals, and industrial products. Its high sensitivity, typically in parts per million or even parts per billion, makes it indispensable for detecting toxic metals like lead, cadmium, and mercury.

The integration of these instrumental techniques has profoundly impacted scientific research and industrial innovation. Automation, computer control, and digital data acquisition have made modern instruments more user-friendly, precise, and capable of high-throughput analysis. Multi-instrumental systems and hybrid techniques, such as inductively coupled plasma-atomic emission spectroscopy (ICP-AES) and atomic fluorescence spectroscopy (AFS), have further extended analytical capabilities to ultra-trace detection levels. Additionally, miniaturization and portable instruments have expanded the reach of instrumental analysis to on-site and real-time monitoring applications.

Thus, instrumental methods of chemical analysis—ranging from pH metry and potentiometry to spectrophotometry, conductometry, flame photometry, and atomic absorption spectroscopy—constitute the backbone of modern analytical science. Each technique provides unique advantages depending on the chemical property measured and the precision required. The evolution of instrumentation has transformed analytical chemistry into a sophisticated, technology-driven field that supports every branch of science and industry. As innovation continues to advance detector sensitivity, automation, and data processing, the scope of instrumental analysis will further expand, ensuring ever more accurate, efficient, and comprehensive understanding of the chemical world.

pH Metry

The concept of pH is central to understanding the chemical behaviour of solutions. The term *pH* stands for “potential of hydrogen” and represents the negative logarithm of the hydrogen ion concentration in a solution ($\text{pH} = -\log [\text{H}^+]$). It indicates the acidity or alkalinity of a system, with lower pH values corresponding to acidic solutions and higher values indicating basic solutions. The pH scale generally ranges from 0 to 14, with 7 being neutral. This simple numerical expression profoundly influences chemical equilibria, solubility, reaction rates, and biological processes. The **significance of**

pH extends across scientific, industrial, and environmental domains. In chemistry and biochemistry, pH determines enzyme activity, protein stability, and the outcome of numerous acid-base reactions. In environmental science, maintaining the correct pH in water bodies is essential for aquatic life. Industrial processes such as fermentation, dyeing, electroplating, food preservation, and pharmaceutical synthesis depend on strict pH control. Even minor deviations in pH can affect product quality or process efficiency. Thus, accurate and reproducible determination of pH is vital for research, quality control, and regulatory compliance.

There are several **methods for determining pH**, each varying in precision and applicability. The earliest approach involved *acid-base indicators*—organic compounds that change colour depending on the hydrogen ion concentration. Examples include litmus, phenolphthalein, and methyl orange. Although easy and inexpensive, this method is qualitative and subjective, as colour perception varies among observers. A more quantitative approach involves *colorimetric comparison*, where the colour of a solution containing an indicator is compared to a calibrated pH colour chart. Later, *hydrogen electrodes* and *quinhydrone electrodes* were developed, offering electrochemical means to measure pH more precisely. However, these early methods were cumbersome and less stable.

The advent of **pH metrology**, based on the glass electrode system, revolutionized pH measurement by combining precision with simplicity. The **pH meter** operates on the principle of potentiometry, where the potential difference between a glass electrode (sensitive to hydrogen ions) and a reference electrode is measured. This potential difference, according to the Nernst equation, is directly related to the pH of the solution. The first practical glass electrode for pH measurement was developed in **1909 by Fritz Haber and Zygmunt Klemensiewicz**. Later, in the 1930s, Arnold Beckman constructed the first commercial pH meter, which became a standard laboratory instrument worldwide.

The **significance of pH metrology** lies in its high accuracy, reproducibility, and rapid response compared to indicator or colorimetric methods. It provides direct numerical readings without subjective interpretation and can measure pH in coloured, turbid, or opaque solutions where visual indicators fail. Furthermore, modern pH meters feature automatic temperature compensation, digital calibration, and microprocessor control, enhancing precision even in complex matrices. **pH metrology** finds extensive applications in various fields. In *biomedical research*, it helps maintain physiological pH conditions for enzyme assays and cell cultures. In *environmental monitoring*, it ensures safe pH levels in drinking water, soil, and wastewater treatment. In *food industries*, it controls fermentation and product stability, while in *pharmaceutical manufacturing*, it is essential for formulation and quality assurance. In recent years, advances in microelectrode and solid-state sensor technologies have enabled miniaturized and portable pH meters for field and on-site applications.

Thus, the determination of pH remains a cornerstone of analytical chemistry. Among various techniques, **pH metrology** stands out as the most reliable and versatile method, combining electrochemical precision with practical convenience. Since its discovery, it has evolved from a laboratory tool into a universal analytical instrument used across disciplines. The continuous innovation in electrode design and digital integration ensures that pH metrology will remain indispensable in both fundamental research and industrial practice



Figure 1: pH Metrology.

for decades to come.

Principle of pH Metrology

The measurement of pH is one of the most fundamental and widely used analytical techniques in chemistry and related disciplines. pH metrology is based on the principle of **electrochemical potential measurement**, where the potential difference between a reference electrode and an indicator (glass) electrode is related to the hydrogen ion concentration in a solution. This relationship is governed by the **Nernst equation**, which quantitatively expresses the dependence of electrode potential on ion activity. The method provides a direct and accurate determination of pH, making it indispensable in research, industry, medicine, and environmental monitoring. In electrochemical terms, pH metrology involves constructing an **electrochemical cell** consisting of two electrodes: a reference electrode of known and stable potential, and an indicator electrode whose potential varies with the hydrogen ion activity of the test solution. The overall cell potential is measured without drawing any significant current, ensuring that the equilibrium at the electrodes is not disturbed. The pH of the solution is then calculated from the measured potential difference (Figure 1).

The fundamental **principle** governing pH metrology can be explained using the **Nernst equation**:

$$E = E^0 - 2.303RT / F \log[H^+]$$

where E is the electrode potential, E^0 is the standard electrode potential, R is the gas constant ($8.314 \text{ J mol}^{-1} \text{ K}^{-1}$), T is the temperature in Kelvin, F is the Faraday constant (96485 C mol^{-1}), n is the charge number (1 for H^+ ions), and $a(\text{H}^+)$ is the activity of hydrogen ions. Since pH is defined as $\text{pH} = -\log a(\text{H}^+)$, the above equation can be rearranged to express potential as a linear function of pH. At 25°C , the term $(2.303 RT/F)$ equals approximately 59.16 mV, indicating that a change of one pH unit corresponds to a change of about 59 mV in potential.

The **indicator electrode** used in pH metrology is usually a **glass electrode**, which selectively responds to hydrogen ion activity. The glass electrode consists of a thin, specially formulated glass membrane that allows exchange of H^+ ions between the internal and external solutions. Inside the electrode, there is a reference solution of known pH (usually 0.1 M HCl) and an internal reference electrode (commonly Ag/AgCl). When the glass bulb comes into contact with the test solution, a potential difference develops across the glass membrane due to the unequal hydrogen ion activities on either side. This potential difference is the indicator electrode potential, which

varies with the pH of the external solution.

The **reference electrode** provides a constant potential against which the indicator electrode's potential is measured. Common reference electrodes include the **calomel electrode** ($\text{Hg}/\text{Hg}_2\text{Cl}_2$) or the **silver-silver chloride** (Ag/AgCl) electrode. Since its potential remains stable irrespective of the test solution composition, it ensures reliable and reproducible pH readings.

The measured potential is converted into pH units by electronic circuitry within the **pH meter**. Modern digital pH meters use high-impedance amplifiers to prevent current flow through the electrodes, ensuring that the potential measured truly represents the equilibrium condition. Calibration of the instrument is performed using standard buffer solutions of known pH (typically 4.00, 7.00, and 9.20) to correct for any deviations due to electrode aging or temperature variations.

Temperature has a significant effect on pH measurement because the Nernstian slope (59.16 mV per pH unit) changes with temperature. Modern pH meters incorporate **automatic temperature compensation** (ATC) systems that adjust readings accordingly, ensuring accurate results over a wide temperature range.

The principle of pH metry offers several distinct advantages. It provides a rapid, accurate, and quantitative determination of pH, unaffected by colour, turbidity, or opacity of the solution—conditions that limit indicator-based methods. Moreover, it allows continuous monitoring and automation in industrial and biological systems. The method is versatile, applicable to aqueous and, with appropriate electrodes, even to non-aqueous solutions.

Thus, pH metry operates on the electrochemical principle of measuring the potential difference between a hydrogen-ion-sensitive glass electrode and a stable reference electrode. This potential difference, interpreted via the Nernst equation, provides a direct measure of hydrogen ion activity and thus the pH of the solution. The method's precision, reliability, and adaptability make it a cornerstone of modern analytical chemistry, essential for research and industrial applications alike.

Working of pH Metry

The working of pH metry is fundamentally based on electrochemical principles involving the measurement of potential difference between two electrodes—an indicator electrode (usually a glass electrode) and a reference electrode—immersed in the test solution. The potential difference arises due to the difference in hydrogen ion activity between the internal solution of the glass electrode and the external test solution. This potential is measured by a high-impedance electronic device known as a pH meter, which converts the electrical signal into pH units through calibration against standard buffer solutions. The pH meter essentially functions as a **potentiometric device**, measuring voltage rather than current. When the indicator and reference electrodes are placed in the same solution, an electrochemical cell is formed. The **glass electrode**, which acts as the indicator electrode, contains a thin bulb of special ion-exchange glass filled with an internal reference solution (commonly 0.1 M HCl) and an internal reference electrode such as Ag/AgCl . The outer surface of the glass bulb comes in contact with the test solution, while the inner surface is in contact with the internal solution. The glass membrane allows selective exchange of hydrogen ions between these two solutions, leading to the development of a potential difference across the membrane. This potential difference depends solely on the hydrogen ion activity (and hence pH) of the external solution.

The **reference electrode** provides a stable and known potential that remains constant regardless of the solution in which it is placed. Common reference electrodes include the **calomel electrode** ($\text{Hg}/\text{Hg}_2\text{Cl}_2$) or the **silver-silver chloride** (Ag/AgCl) electrode. In modern combination electrodes, both the glass and reference electrodes are housed in a single probe, simplifying use and minimizing contamination or junction errors.

When both electrodes are connected to a **pH meter**, the potential difference between them is measured. According to the **Nernst equation**, the potential of the glass electrode varies linearly with the logarithm of hydrogen ion activity:

$$E = E^\circ - 2.303RT / F \log[H^+]$$

Where,

E = Measured electrode potential.

E° = Standard electrode potential.

R = Universal gas constant.

T = Absolute temperature.

F = Faraday's constant.

$[H^+]$ = Hydrogen ion concentration.

At 25°C, the term $2.303RT/F$ equals 59.16 mV per pH unit, meaning that for every unit change in pH, the electrode potential changes by approximately 59 mV. The pH meter measures this potential difference and converts it into corresponding pH values using its internal calibration settings.

Before measurement, the **pH meter must be calibrated** using standard buffer solutions of known pH (commonly 4.00, 7.00, and 9.20). This ensures that the instrument accurately correlates potential differences with pH values and compensates for any drift in electrode performance or changes in temperature. Calibration also corrects deviations from the ideal Nernstian response due to membrane aging or contamination.

During measurement, the **steps involved in pH metry** are as follows:

1. The pH electrode is first rinsed with distilled water to remove any adhering contaminants.
2. It is then immersed in the sample solution, ensuring complete contact between the glass bulb and the liquid.
3. The potential difference between the indicator and reference electrodes is recorded by the pH meter.
4. The instrument converts the measured voltage into pH units using its internal calibration curve.

Modern pH meters are equipped with **automatic temperature compensation** (ATC), as the electrode potential and Nernstian slope are temperature-dependent. ATC ensures accurate readings even when the sample temperature deviates from 25°C. High-quality instruments also feature microprocessor-controlled systems for real-time signal processing, data logging, and error correction.

The accuracy of pH measurement depends on several factors: the condition of the glass membrane, the purity of buffer solutions, electrode maintenance, and proper temperature control. Periodic cleaning of electrodes and storage in suitable electrolyte solutions

(usually 3 M KCl) are necessary to maintain reliable performance.

In summary, the **working of pH metro** involves measuring the potential difference across a hydrogen-ion-sensitive glass electrode and a stable reference electrode, interpreting this potential through the Nernst equation, and converting it into pH units via electronic calibration. This electrochemical method provides rapid, accurate, and reproducible measurements of hydrogen ion concentration, far surpassing traditional colorimetric or indicator-based methods. For postgraduate chemistry students, understanding the working of pH metro offers crucial insight into the integration of electrochemistry, instrumentation, and analytical precision—foundational principles for modern analytical science.

Advantages of pH Metro

pH metro offers several distinct advantages that make it one of the most reliable and widely used methods for determining the acidity or alkalinity of a solution. The foremost advantage is its **high accuracy and precision**, as it provides quantitative results directly in pH units, eliminating subjective errors associated with colour perception in indicator-based methods. It enables the measurement of pH in **coloured, turbid, or opaque solutions**, where traditional visual indicators fail. Another significant benefit is the **rapid and continuous measurement** capability. Modern pH meters allow real-time monitoring of reactions and industrial processes, making them indispensable in process control, biochemical assays, and environmental monitoring. The method requires only a small volume of sample and offers **non-destructive analysis**, meaning the solution can be used for further experiments.

pH metro is also **versatile and adaptable**. By using suitable electrodes, it can be applied to aqueous, non-aqueous, and even semi-solid samples such as gels or biological tissues. Moreover, modern pH meters equipped with **automatic temperature compensation** and digital calibration enhance reliability under varying experimental conditions.

Thus, pH metro combines electrochemical accuracy, operational simplicity, and broad applicability. Its ability to provide precise, reproducible, and instantaneous pH readings makes it a cornerstone of modern analytical and industrial chemistry.

Limitations of pH Metro

Despite its precision and wide applicability, pH metro has certain limitations that must be understood for accurate interpretation of results. One major limitation arises from the **dependence on electrode condition**. The glass electrode is fragile and can become coated, dehydrated, or contaminated, leading to slow response, drift, or inaccurate readings. Proper maintenance, cleaning, and storage in suitable electrolyte solutions are essential to preserve electrode performance. The **accuracy of pH measurements** can also be affected by **temperature variations**, as electrode potential and Nernstian slope change with temperature. Although modern instruments include automatic temperature compensation (ATC), extreme temperature fluctuations can still cause errors. Additionally, the glass electrode exhibits **alkaline error** (at high pH values) and **acid error** (at very low pH), leading to deviations from ideal behaviour.

Another limitation is that pH metro is **restricted to solutions with sufficient ionic strength**. In very dilute solutions or non-aqueous media, the electrode response becomes unstable or non-linear due to low conductivity. Furthermore, pH meters require **frequent calibration** with standard buffer solutions to ensure

accuracy, as electrode potential may vary over time. Finally, pH metro cannot identify specific acids or bases; it only measures hydrogen ion activity. Despite these limitations, careful electrode handling and calibration minimize errors, allowing pH metro to remain a robust analytical tool.

Potentiometer

Potentiometric is one of the most fundamental and widely used electroanalytical methods in chemical analysis. It is based on the measurement of the **electrical potential difference** between two electrodes under zero-current conditions. This potential difference arises due to the electrochemical equilibrium between the electrodes and the ionic species present in the solution. By interpreting this potential using the Nernst equation, the concentration or activity of specific ions can be determined. Potentiometric has become a cornerstone of modern analytical chemistry due to its simplicity, precision, and applicability across a wide range of scientific and industrial disciplines.

The **significance of potentiometer** lies in its ability to provide rapid, accurate, and direct information about the composition and reactivity of chemical systems. It is extensively used in **acid-base, redox, precipitation, and complexometric titrations** to identify equivalence points with high precision. Unlike colorimetric or indicator-based methods, potentiometric measurements are unaffected by the colour, turbidity, or opacity of the solution. This makes the technique particularly useful for analyzing coloured or heterogeneous samples where visual endpoint detection is challenging. Moreover, potentiometric enables continuous monitoring of reaction progress, which is essential for studying reaction kinetics and equilibrium behaviour.

There are several **ways of performing potentiometric determinations**, depending on the nature of the reaction and the ion of interest. The most common approaches include **direct potentiometric**, where the electrode potential is measured directly to determine ion concentration, and **potentiometric titration**, in which the potential is recorded as a function of titrant volume to identify the equivalence point. Additionally, **ion-selective electrodes (ISEs)** have expanded the scope of potentiometric to include selective determination of specific ions such as Na^+ , K^+ , Cl^- , F^- , and NO_3^- . Each of these electrodes operates on the same fundamental principle but uses membranes selective to particular ions, thus enhancing analytical selectivity.

Historically, the **development of potentiometric** can be traced back to the late 18th and early 19th centuries, when scientists such as **Luigi Galvani** and **Alessandro Volta** discovered the relationship between electricity and chemical reactions. However, the technique evolved into a precise analytical tool in the early 20th century, particularly with the introduction of **ion-selective electrodes** and **high-impedance voltmeters**. The advent of the **glass electrode** by Fritz Haber and Zygmunt Klemensiewicz in 1909 marked a major advancement, as it allowed for accurate potentiometric measurement of hydrogen ion activity—leading to the development of the modern **pH meter**.

The **potentiometric method** stands out for its simplicity, reproducibility, and non-destructive nature. Unlike conductometric or colorimetric titrations, potentiometric measurements require no external indicator, as the equivalence point is detected automatically by a sudden change in potential. This allows for precise determination

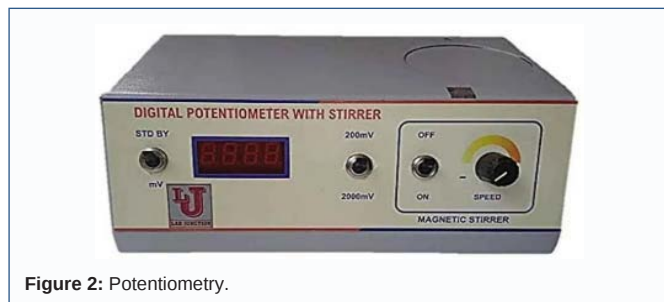


Figure 2: Potentiometry.

of endpoints even in systems with weak acids or bases, where colour indicators are ineffective. Potentiometric also requires very little sample and can be automated, making it suitable for routine analysis in laboratories and industrial settings.

In terms of **current applications**, potentiometric plays a critical role in various fields of science and technology. In **environmental chemistry**, it is used to monitor water quality by measuring parameters such as pH, chloride, and fluoride levels. In **clinical chemistry**, ion-selective electrodes enable the determination of essential electrolytes like sodium and potassium in blood and serum. In **industrial processes**, potentiometric sensors are employed for process control, corrosion studies, and quality assurance. Moreover, advances in **microelectronic sensors**, **solid-state electrodes**, and **miniaturized devices** have expanded potentiometric into portable and in situ analytical systems for field measurements.

Thus, potentiometric remains a vital and evolving technique in modern chemical analysis. Its foundation in electrochemical principles, combined with technological improvements, ensures accuracy, sensitivity, and versatility. From early electrochemical discoveries to sophisticated digital instruments, potentiometric has maintained its importance as a reliable, non-invasive, and cost-effective analytical tool for quantitative determination of ionic species. Its continued development and integration with automation and nanotechnology promise even broader applications in environmental, biomedical, and industrial research in the years ahead (Figure 2).

Principle of Working of Digital Potentiometer

A **digital potentiometer**, often called a **digipot**, is an electronic device that emulates the function of a traditional analog potentiometer but operates using **digital signals** instead of mechanical movement. It is widely used in applications such as automatic gain control, sensor calibration, programmable voltage dividers, and digital volume control in audio circuits. The primary advantage of a digital potentiometer lies in its precision, repeatability, and ability to be controlled electronically by microcontrollers or digital logic circuits.

The **principle of working** of a digital potentiometer is based on **resistor ladder networks** and **electronic switching**. Essentially, it consists of a string of equal-valued resistors connected in series between two terminals, traditionally labelled as **A** and **B**. Between each pair of resistors, there exists a node that can be selected by an internal **electronic switch**. The wiper terminal, commonly denoted as **W**, connects to one of these nodes, effectively dividing the resistance between terminal A and W and between W and B. The position of the wiper, which determines the ratio of the two resistances, is controlled by **digital input codes** rather than mechanical rotation.

A typical digital potentiometer employs a **CMOS technology-based resistor array** and a set of **MOSFET switches** to select the tap

point. Each digital input code corresponds to a specific position on the resistor ladder. For example, in an 8-bit digital potentiometer, there are 256 discrete wiper positions (from 0 to 255). When a binary value is sent through the digital interface, the internal control logic decodes it and activates the corresponding MOSFET switch. This allows the wiper to connect to the appropriate tap, thereby changing the effective resistance between the terminals.

The **control interface** of digital potentiometers can be of different types, such as **SPI (Serial Peripheral Interface)**, **I²C (Inter-Integrated Circuit)**, or **up/down control signals**. Through these communication protocols, a microcontroller can increment, decrement, or set a precise wiper position digitally. This enables real-time programmability, automation, and integration into digital systems without any mechanical wear or drift, which are common issues in analog potentiometers.

Digital potentiometers can be **volatile or non-volatile**. Volatile types lose their wiper position when power is removed, while non-volatile types retain the last programmed position using EEPROM or flash memory.

In summary, the working principle of a digital potentiometer lies in digitally controlling an array of resistors using electronic switches, thereby producing a programmable, stable, and precise resistance or voltage division. This digital control allows seamless integration into modern electronic systems, replacing mechanical potentiometers in automation, instrumentation, and calibration circuits.

Applications of Digital Potentiometer (Pointwise)

Automatic Gain Control (AGC): Used in amplifiers to automatically adjust the gain level and maintain a constant output signal despite varying input levels.

1. **Volume Control in Audio Systems:** Replaces traditional mechanical knobs for volume adjustment in audio amplifiers, mixers, and sound systems with precise digital control.

2. **Sensor Calibration:** Employed to fine-tune the calibration of sensors such as temperature, pressure, or light sensors in embedded systems.

3. **Programmable Voltage Divider:** Acts as a digitally controlled voltage divider to generate a specific output voltage from a fixed input source.

4. **Offset and Bias Adjustment:** Used in operational amplifier circuits to adjust DC offsets or set precise bias points electronically.

5. **Reference Level Setting:** Provides programmable reference voltage or resistance for analog-to-digital converters (ADCs) and digital-to-analog converters (DACs).

6. **Variable Filter Control:** Used in active filters (low-pass, high-pass, or band-pass) where cut-off frequency or gain needs to be digitally adjusted.

7. **Light and Display Dimming:** Controls the brightness of LEDs, displays, and other lighting systems in a smooth, programmable manner.

8. **Industrial Process Control:** Allows remote or automated control of parameters like speed, temperature, and flow by adjusting voltage or resistance in control loops.

9. **Data Acquisition Systems:** Used to calibrate or scale

analog signals entering data acquisition hardware for improved measurement accuracy.

10. **Instrumentation and Measurement Equipment:** Provides precise calibration and adjustment of measurement ranges or sensitivity in laboratory instruments.

11. **Battery Management Systems:** Adjusts charging/discharging thresholds and calibration parameters in smart battery packs.

12. **Automotive Electronics:** Used for electronically tuning dashboard controls, sensor calibration, and motor control applications.

13. **RF and Communication Systems:** Enables digital tuning of impedance-matching networks, attenuators, and signal strength control circuits.

14. **Temperature Compensation:** Adjusts circuit parameters dynamically to compensate for variations due to temperature changes.

15. **Microcontroller-Based Systems:** Facilitates closed-loop control, calibration, and user-adjustable settings via software without manual intervention.

16. **Medical Devices:** Used in medical instrumentation such as ECG and infusion pumps for precise gain or sensitivity adjustments.

17. **Test and Calibration Equipment:** Provides programmable resistance for simulation, calibration, and testing of analog circuits.

18. **Power Supply Regulation:** Controls output voltage levels and fine-tunes regulation characteristics in programmable power supplies.

19. **Robotics and Automation:** Allows software-controlled tuning of motor speed, torque, or sensor feedback for adaptive robotic operations.

Limitations of Digital Potentiometer (Pointwise)

1. **Limited Current Handling Capacity:** Digital potentiometers can handle only small currents (typically in the milliampere range), making them unsuitable for high-power applications.

2. **Restricted Voltage Range:** The voltage that can be applied across the terminals is usually limited (commonly 0–5 V or 0–15 V), which restricts their use in high-voltage circuits.

3. **Finite Resolution:** Since they operate in discrete digital steps (e.g., 8-bit = 256 positions), fine analog adjustments are not always possible.

4. **Temperature Sensitivity:** The resistance value may vary with temperature, leading to drift or inaccuracies in precision applications.

5. **Wiper Resistance:** The internal wiper switch introduces a small resistance (typically 50–200 Ω) that can affect accuracy, especially in low-resistance circuits.

6. **Limited Speed of Operation:** The speed at which the resistance value can be changed depends on the communication protocol (SPI, I²C, etc.), which may not suit high-speed control systems.

7. **Volatile Memory in Some Types:** Many digital

potentiometers are volatile and lose their programmed setting when power is turned off unless they have non-volatile memory.

8. **Power Supply Dependency:** They require a stable DC power supply for operation, unlike mechanical potentiometers that work independently.

9. **Nonlinear Step Response:** The change in resistance per digital step is not always perfectly linear, leading to non-uniform response across the range.

10. **Limited Lifetime Due to Switching Wear:** Although more durable than mechanical potentiometers, repeated digital switching can eventually degrade internal MOSFETs.

11. **Signal Distortion:** At high frequencies, parasitic capacitance and resistance of internal switches can introduce signal distortion or noise.

12. **Incompatibility with AC or High-Frequency Signals:** Most digital potentiometers are designed for DC or low-frequency signals and cannot handle fast-varying AC signals effectively.

13. **Limited Resistance Range:** Available resistance values are typically fixed (e.g., 10 k Ω , 50 k Ω , 100 k Ω), providing less flexibility than analog potentiometers.

14. **Power Dissipation Constraints:** Excessive power dissipation across the resistor network can cause overheating or damage to internal components.

15. **Complexity of Digital Control:** Requires programming or microcontroller interface for operation, which increases circuit complexity compared to simple mechanical potentiometers.

16. **Cost Factor:** Digital potentiometers are more expensive than conventional potentiometers due to their integrated circuitry.

17. **Limited Availability in High Precision Models:** Ultra-high precision or very high-resolution digital potentiometers are rare and costly.

18. **Noise Susceptibility:** Digital control lines (SPI, I²C) may pick up noise, leading to unintended wiper changes or instability in sensitive applications.

19. **Power-Up Uncertainty:** Some volatile types start with an undefined or mid-scale wiper position after power-up, requiring initialization.

20. **Not Suitable for Mechanical User Adjustment:** Lacks tactile feedback and manual rotation capability, making it less convenient for user-operated tuning controls.

Spectrophotometer

Introduction

A **spectrophotometer** is a fundamental analytical instrument used to measure the intensity of light absorbed, transmitted, or reflected by a sample at specific wavelengths, thereby determining the concentration or identity of substances in a solution. It operates on the **Beer-Lambert Law**, which states that absorbance is directly proportional to the concentration of the absorbing species and the path length of the light through the sample. When light of known intensity passes through a sample, some of it is absorbed, and the spectrophotometer measures the difference between the incident and transmitted light to calculate absorbance. Historically, the

development of the spectrophotometer began with early optical studies by **William Hyde Wollaston** and **Joseph von Fraunhofer**, who observed the absorption lines in sunlight, but the modern spectrophotometer was invented by **Arnold O. Beckman** in 1940, leading to the first commercial instrument, the **Beckman DU spectrophotometer**, which revolutionized chemical and biochemical analysis. There are several types of spectrophotometers based on wavelength range and function: **UV-Visible spectrophotometers** (200–800 nm) are most common and exist as single-beam or double-beam systems; **Infrared (IR) spectrophotometers** analyze molecular vibrations and functional groups; **Atomic Absorption Spectrophotometers (AAS)** measure trace metal concentrations using light absorbed by free atoms; **Fluorescence spectrophotometers** or **spectrofluorometers** detect light emitted from excited molecules with exceptional sensitivity; **Near-Infrared (NIR) spectrophotometers** are used for non-destructive testing in food and agriculture; and **X-ray spectrophotometers** study elemental composition and crystal structure in materials science. Spectrophotometers are extensively used in **chemistry, biochemistry, pharmaceuticals, environmental monitoring, food technology, and industrial quality control**, offering high precision, reproducibility, and automation. The evolution from manual optical instruments to digital, computer-controlled spectrophotometers has made them indispensable for both qualitative and quantitative analysis, enabling scientists to detect minute concentrations, identify compounds, and monitor reaction kinetics with exceptional accuracy. Thus, the spectrophotometer stands as a cornerstone of modern scientific research, combining optics, electronics, and digital technology to explore the interaction of light and matter, making it one of the most powerful tools in analytical and applied sciences.

Principle

The **principle of spectrophotometer** is based on the interaction of light with matter, particularly the phenomenon of absorption, transmission, and reflection of electromagnetic radiation by a sample, which provides valuable information about its chemical composition and concentration. It fundamentally operates on **Beer-Lambert's Law**, which relates the absorbance of light to the concentration of the absorbing species and the path length through which light travels. When a beam of monochromatic light of intensity I_0 passes through a solution containing an absorbing substance, part of the light is absorbed by the molecules in the sample, and the transmitted light intensity decreases to I . The amount of light absorbed depends on the number of absorbing molecules present in the path of light. This relationship shows that absorbance increases linearly with concentration, allowing quantitative determination of an unknown sample by measuring its absorbance at a specific wavelength.

The **spectrophotometer** functions by producing a beam of light, selecting a narrow band of wavelengths (monochromatic light), passing it through the sample, and measuring the intensity of transmitted or absorbed light using a photodetector. The light source is typically a **tungsten lamp** for visible light (400–800 nm) or a **deuterium or hydrogen discharge lamp** for ultraviolet (200–400 nm) measurements. The emitted light is directed toward a **monochromator**, which can be a **prism** or **diffraction grating** that disperses the light into its component wavelengths. By adjusting the monochromator, a specific wavelength corresponding to the maximum absorbance of the analyte is selected for measurement to ensure maximum sensitivity and accuracy. After wavelength selection, the light passes through the sample placed in a **cuvette**, usually made

of quartz for UV light or glass for visible light. A reference cuvette containing solvent or blank is used to set the instrument baseline to eliminate background absorption.

The transmitted light emerging from the sample is detected by a **photoelectric detector** such as a **photodiode, photomultiplier tube, or charge-coupled device (CCD)**, which converts light intensity into an electrical signal proportional to the light energy received. This electrical signal is amplified and processed to display absorbance or transmittance on the output screen. The instrument measures either the **percentage transmittance (%T)** or **absorbance (A)**. In **single-beam spectrophotometers**, measurements of blank and sample are taken sequentially using the same light path, while in **double-beam spectrophotometers**, the light beam is split into two paths—one passes through the sample and the other through a reference cell—allowing simultaneous comparison and automatic correction of fluctuations in light source intensity. The spectrophotometer can also function in **reflectance mode** for solid or opaque samples, where reflected light intensity is analyzed instead of transmitted light. The choice of wavelength is critical because most substances exhibit selective absorption, and maximum absorbance occurs at a specific wavelength characteristic of the molecular structure.

The interaction of light with matter at the molecular or atomic level arises due to **electronic transitions** in the UV-visible region, **vibrational transitions** in the infrared region, and **rotational transitions** in the microwave region, depending on the energy of the incident photons. In the UV-visible range, absorption occurs when electrons are promoted from lower-energy orbitals (such as π or n orbitals) to higher-energy antibonding orbitals (π^* or σ^*), which provides insight into the molecular electronic structure. The **accuracy** of a spectrophotometric measurement depends on various factors such as the monochromaticity of light, proper calibration, cuvette cleanliness, solvent transparency, and temperature stability.

Modern digital spectrophotometers are equipped with **microprocessors, automatic wavelength calibration, and digital data storage**, which enhance precision and reproducibility. The spectrophotometer's principle thus combines the physics of light propagation and absorption with chemical quantitative analysis, allowing determination of unknown concentrations using a calibration curve constructed from standards of known concentration. It is applicable to a wide range of substances—coloured or colourless—by converting invisible UV absorptions into measurable signals. In biochemical applications, the principle is used to estimate concentrations of DNA, RNA, and proteins by measuring absorbance at characteristic wavelengths (260 nm for nucleic acids and 280 nm for proteins). In industrial and environmental applications, the same principle helps quantify pollutants, metal ions, dyes, and organic compounds in water and air. The high sensitivity, linear response, and simplicity of operation make the spectrophotometer a powerful analytical tool. In summary, the principle of a spectrophotometer is the **measurement of light absorption by matter at specific wavelengths**, where the absorbed energy correlates directly with the concentration of the analyte, providing both qualitative and quantitative insights into the chemical composition and structure of materials through the fundamental interaction between light and matter.

Working

A **spectrophotometer** is an analytical instrument used to measure the intensity of light absorbed or transmitted by a sample as a function of wavelength. It is based on the fundamental principle that every

chemical compound absorbs, transmits, or reflects light over a certain range of wavelengths. The amount of light absorbed by a substance is directly proportional to its concentration according to **Beer-Lambert's law**. Spectrophotometry thus serves as a vital technique for quantitative and qualitative analysis in chemistry, biochemistry, physics, environmental sciences, and materials research.

The **working of a spectrophotometer** involves several interdependent components that together measure the absorbance or transmittance of light through a sample. The main parts include: a light source, monochromator, sample holder (cuvette), detector, and a signal processing system. Each part performs a specific role in ensuring that the light intensity changes caused by the sample are accurately quantified.

Light Source: The light source provides the electromagnetic radiation required for measurement. The choice of light source depends on the wavelength region of operation. For ultraviolet (UV) spectrophotometry (190–400 nm), a **deuterium lamp** is typically used, while for visible (VIS) spectrophotometry (400–700 nm), a **tungsten-halogen lamp** serves as the preferred source. Some modern instruments combine both lamps in a single unit to cover a wide wavelength range (190–900 nm). The stability and intensity of the light source are critical because any fluctuations may lead to errors in the measured absorbance values.

Monochromator: After emission, the light beam from the source is directed toward a **monochromator**, which isolates a specific wavelength (or narrow band of wavelengths) from the continuum of emitted radiation. The monochromator may use a **diffraction grating** or **prism** to disperse light based on wavelength. By rotating the grating or prism, the desired wavelength can be selected. Slits are used to control the spectral bandwidth and intensity of the transmitted light. The accuracy of wavelength selection determines the spectral resolution and, therefore, the precision of the measurement. High-quality monochromators minimize stray light and ensure narrow bandwidths for accurate results.

Sample Holder (Cuvette): The monochromatic light beam emerging from the monochromator passes through the **sample compartment**, where it interacts with the sample solution contained in a **cuvette**. Cuvettes are typically made of quartz, glass, or plastic depending on the wavelength range. Quartz cuvettes are preferred for UV measurements due to their high transparency to UV radiation, while glass cuvettes suffice for visible light. The path length of the cuvette (usually 1 cm) is an important parameter in Beer-Lambert's law. The sample absorbs a portion of the incident light; the remaining light that passes through is known as **transmitted light**.

Beer-Lambert's Law and Absorbance Measurement: Spectrophotometer can be used for qualitative as well as for quantitative analysis of the analyte. The qualitative analysis of the analyte generally depends upon surface plasmon resonance.

Surface Plasmon Resonance: It is the collective oscillation of surface electrons due to interaction with electromagnetic radiations. In case of metals the valence electrons are removed from the outermost shell. They create a sea of electrons. Once the electrons from the outermost shell are removed, the positively charged part is called the kernel. There is a force of attraction between positively charged metal ions i.e. kernels and the electron sea. This force of attraction is called the metallic bond. The oscillation between positively charged kernels and the sea of electrons. Once the electromagnetic radiation of various frequencies is incident

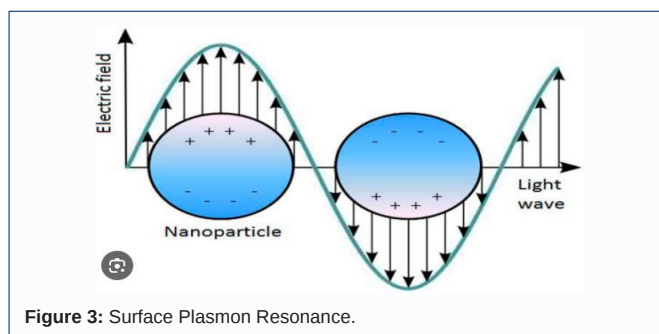


Figure 3: Surface Plasmon Resonance.

on it and at a particular frequency, the natural frequency of oscillation coincides with the oscillating frequency. Thus the oscillation takes place with higher amplitude. This phenomenon is very much similar with the resonance. Therefore, this phenomenon is called as surface plasmon resonance (Figure 3).

The spectrophotometer operates on the quantitative relationship between absorbance and concentration given by Beer-Lambert's law:

$$A = \epsilon lc$$

Where,

A = absorbance (unitless)

ϵ = molar absorptivity ($\text{L} \cdot \text{mol}^{-1} \cdot \text{cm}^{-1}$)

l = path length of the cuvette (cm)

c = concentration of the absorbing species ($\text{mol} \cdot \text{L}^{-1}$)

The law implies that the absorbance of a solution increases linearly with its concentration and the path length, provided that the system obeys ideal conditions (no scattering, constant refractive index, and monochromatic radiation). The **spectrophotometer** measures the ratio of transmitted light (I) to incident light (I_0), calculating transmittance ($T = I/I_0$) and absorbance ($A = -\log_{10} T$).

Detector: After the light passes through the sample, the transmitted beam reaches the **detector**, which converts light energy into an electrical signal proportional to the light intensity. Common detectors include **photodiodes**, **photomultiplier tubes (PMT)**, and **charge-coupled devices (CCD)**. Photodiodes and PMTs are highly sensitive and capable of detecting very low light intensities. The detector's role is crucial for quantifying absorbance with precision, as it measures differences in light intensity between the reference and the sample beams.

Signal Processing and Output: The electrical signal generated by the detector is amplified and processed electronically to produce a readable output. The data are typically displayed as **absorbance vs. wavelength** (spectral scan) or **absorbance vs. concentration** (calibration curve). Modern digital spectrophotometers are equipped with microprocessors and software that allow automatic wavelength scanning, baseline correction, and data storage. Some instruments use double-beam configurations to simultaneously measure the sample and reference, thus minimizing errors from source fluctuations or stray light.

Single-Beam and Double-Beam Operation: In a **single-beam spectrophotometer**, measurements are taken sequentially—first with the blank (reference) and then with the sample. This configuration is simple and inexpensive but may be affected by lamp drift or intensity

variations. A **double-beam spectrophotometer**, on the other hand, splits the light beam into two paths—one passing through the reference and the other through the sample—allowing simultaneous comparison. This design enhances stability and accuracy, especially in continuous or long-term measurements.

Working Process Summary:

1. The light source emits radiation that is directed through an entrance slit.
2. The monochromator isolates a desired wavelength.
3. The selected monochromatic light passes through the sample solution in a cuvette.
4. The sample absorbs part of the light depending on its molecular structure and concentration.
5. The transmitted light reaches the detector, which converts it to an electrical signal.
6. The signal is processed to calculate transmittance or absorbance, which is displayed as a numerical value or spectrum.
7. The **spectrophotometer** functions as a precise instrument for determining the optical characteristics of substances. Its working principle elegantly combines optics, electronics, and photochemistry to yield accurate, reproducible measurements of concentration and molecular interactions. Advanced spectrophotometers now include automation, computer integration, and high-resolution optics, making them indispensable tools in modern scientific research and industrial applications.

Conclusion

Instrumental methods of chemical analysis have transformed the landscape of modern chemistry by introducing precision, sensitivity, and efficiency far beyond the scope of classical techniques. These methods bridge the gap between physical principles and chemical measurement, enabling scientists to investigate matter at molecular, atomic, and even subatomic levels. From the early development of simple electrochemical cells and optical devices to the current era of computer-integrated and automated analytical systems, instrumental analysis has evolved into the backbone of scientific research, industry, medicine, and environmental monitoring. Each instrument—whether based on electrical potential, light absorption, conductivity, or emission—reveals a distinct dimension of chemical behaviour and provides complementary insights into composition, concentration, and molecular structure.

Among the techniques discussed, **pH-metry** stands out as a cornerstone in chemical and biological sciences. It offers a direct, rapid, and highly accurate means of determining hydrogen ion concentration, essential for maintaining reaction conditions, biological equilibria, and industrial process control. Its precision surpasses that of traditional colorimetric indicators, and with innovations such as microelectrodes and automatic temperature compensation, pH meters have become indispensable tools in laboratories and field analyses alike. Closely related, **potentiometry** extends this principle to a wide range of ions, enabling selective and continuous monitoring through ion-selective electrodes. Its simplicity, low cost, and ability to operate in colored or turbid media make it a powerful quantitative technique for diverse applications from water quality testing to clinical diagnostics.

Conductometry complements these electrochemical methods by quantifying ionic strength and mobility through electrical conductivity. Its straightforward instrumentation and resistance to optical interference make it particularly useful in titrations, electrolyte studies, and industrial quality assurance. On the optical side, **spectrophotometry** revolutionized chemical analysis by correlating light absorption with concentration through the Beer–Lambert law. This method provides both qualitative and quantitative insights into chemical systems and underpins a vast array of applications in biochemistry, pharmaceuticals, and environmental chemistry. The advent of double-beam systems, computer control, and high-sensitivity detectors has significantly enhanced its accuracy and versatility. Furthermore, **flame photometry** and **atomic absorption spectroscopy (AAS)** have extended optical analysis into elemental detection, achieving trace-level sensitivity for metals vital to environmental, agricultural, and biomedical studies.

Together, these instrumental techniques exemplify the power of integrating physics, electronics, and chemistry to obtain rapid and reproducible analytical results. Their combined application ensures comprehensive understanding—from simple acid–base equilibria to complex multi-elemental matrices. Modern innovations such as microprocessor-based automation, miniaturization, and hybrid systems like ICP–AES and AFS continue to push analytical boundaries, offering ultra-trace detection and real-time monitoring capabilities.

Ultimately, the evolution of instrumental analysis reflects the broader advancement of science itself—from empirical observation to precise measurement and data-driven insight. As instrumentation continues to evolve with nanotechnology, artificial intelligence, and sensor miniaturization, the future promises even greater analytical accuracy, portability, and environmental sustainability. Thus, instrumental methods will remain central not only to chemical research but also to the global pursuit of innovation, safety, and scientific understanding.

Acknowledgement

The writers sincerely honor the late Ms. Deepika Rai Dhirendra Prasad, who passed away unexpectedly and had a brief life. We all remember her on this day and ask Almighty God to grant her pure soul rest. Authors carry her lovely recollections close to their hearts. For their allkind support during their visit, the authors would like to express sincere gratitude to Dr. Milind Pachpinde, the District Animal Husbandry Officer of Zilla Parishad, Sangli, and Shri Ritesh Kumar, IPS, the District Superintendent of Police, Sangli. The authors express their sincere thanks to Mr. Natthu Chikram, Mr. Kavadu Kadmi, and the helpful personnel of Veterinary Dispensary Grade 1, Navargaon, District Chandrapur, Maharashtra State, for fostering a welcoming and cooperative atmosphere during their visit.

References

1. R. D. Prasad, R. S. Prasad, R. B. Prasad, S. R. Prasad, S. B. Singh, R. J. Prasad, P. Sinha, S. Saxena, A. K. Vaidya, S.B Teli, U. R. Saxena, A. Harale, M. B. Deshmukh, M. N. Padvi, G. J. Navathe, A review on modern characterization techniques for analysis of nanomaterials and biomaterials, *ES Energy & Environment*, 2024, **23**, 1087, doi: 10.30919/eseel1087.
2. M. C. Rao, M. S. Shekhawat, A brief survey on basic properties of thin films for device application, *International Journal of Modern Physics: Conference Series*, 2013, **22**, 576–582, doi: 10.1142/s2010194513010696.
3. R D Prasad et. al. A Review on Concept of Nanotechnology in Veterinary

- Medicine , ES Food and Agroforestry, 2021,4, 28-60. <https://dx.doi.org/10.30919/esfaf481>
4. M. Yu, X. Feng, Thin-film electrode-based supercapacitors, *Joule*, 2019, **3**, 338-360, doi: 10.1016/j.joule.2018.12.012.
 5. R D Prasad, et.al. Biogenic Synthesis of Nano-Silver and Their Anti-Microbial Efficacy, ES Food and Agroforestry, 2023, **11**, 836. <https://dx.doi.org/10.30919/esfaf836>
 6. O. Oluwatosin Abegunde, E. Titilayo Akinlabi, O. Philip Oladijo, S. Akinlabi, A. Uchenna Ude, Overview of thin film deposition techniques, *AIMS Materials Science*, 2019, **6**, 174-199, doi: 10.3934/matricsci.2019.2.174.
 7. R D Prasad et.al. A Critical Review on Recent Developments in Advanced Supercapacitors for Veterinary Medicine , ES Food and Agroforestry, 2023, **11**, 805. <https://dx.doi.org/10.30919/esfaf805>
 8. R. S. Pedaneekar, S. K. Shaikh, K. Y. Rajpure, Thin film photocatalysis for environmental remediation: a status review, *Current Applied Physics*, 2020, **20**, 931-952, doi: 10.1016/j.cap.2020.04.006.
 9. R D Prasad, et. al. A Critical Review on Bio-mimetic Synthesis of Transition Metal Nanoparticles: Their Biomedical Applications in Veterinary Medicine, ES Food and Agroforestry, **15**, 1027. <https://dx.doi.org/10.30919/esfaf1027>
 10. J. Budida, K. Srinivasan, Review of thin film deposition and techniques, *Materials Today: Proceedings*, 2023, **92**, 1030-1033, doi: 10.1016/j.matpr.2023.05.004.
 11. Prasad, R. D., Sahoo, A. K., Shrivastav, O. P., Charmode, N., Kamat, R., Kajave, N. G., ... & Prasad, N. R. (2022). A review on aspects of nanotechnology in food science and animal nutrition. ES Food & Agroforestry, **8**, 12-46. (2022). doi: <https://dx.doi.org/10.30919/esfaf704>
 12. M. Ruoho, J.P. Niemelä, C. Guerra-Nunez, N. Tarasiuk, G. Robertson, A. A. Taylor, X. Maeder, C. Kapusta, J. Michler, I. Utke, Thin-film engineering of mechanical fragmentation properties of atomic-layer-deposited metal oxides, *Nanomaterials*, 2020, **10**, 558, doi: 10.3390/nano10030558.
 13. R D Prasad et.al, A Critical Review on Uses of Gases in Veterinary Medicine and Gas Sensing Materials, ES Food and Agroforestry, **23**, 1084 . <https://dx.doi.org/10.30919/esmm1084>
 14. J. E. Crowell, Chemical methods of thin film deposition: chemical vapor deposition, atomic layer deposition, and related technologies, *Journal of Vacuum Science & Technology A: Vacuum, Surfaces, and Films*, 2003, **21**, S88-S95, doi: 10.1116/1.1600451.
 15. R D Prasad, et. al., Emerging Trends of Bioactive Nano-materials in Modern Veterinary Science and Animal Husbandry , ES Food and Agroforestry, **18**, 1144. <https://dx.doi.org/10.30919/esfaf1144>
 16. S. J. C. Irvine, Photochemical vapour deposition of thin films. Pauleau Y, Chemical Physics of Thin Film Deposition Processes for Micro- and Nano-Technologies. Dordrecht: Springer, 2002: 199-222.10.1007/978-94-010-0353-7_9.
 17. R D Prasad et. al. A Review on Spectroscopic Techniques for Analysis of Nanomaterials and Biomaterials, ES Energy and Environment. <http://dx.doi.org/10.30919/esee1264>
 18. S. R. Abhilash, S. K. Saini, D. Kabiraj, Methods adopted for improving the collection efficiency in vacuum evaporation technique, *Journal of Radioanalytical and Nuclear Chemistry*, 2014, **299**, 1137-1139, doi: 10.1007/s10967-013-2674-9.
 19. R D Prasad, et.al. A Review on Livestock Viral Disease and Their Management, ES General, 2024, **5**, 1227. <http://dx.doi.org/10.30919/esg1227>
 20. H.J. Lunk, Incandescent lighting and powder metallurgical manufacturing of tungsten wire, *ChemTexts*, 2014, **1**, 3, doi: 10.1007/s40828-014-0003-8.
 21. R. M. Thankachan, R. Balakrishnan, Synthesis of Inorganic Nanomaterials, Chapter-8, Synthesis strategies of single-phase and composite multiferroic nanostructures, *Advances and Key Technologies, Micro and Nano Technologies*, 2018, 185-211, Woodhead Publishing, doi: 10.1016/B978-0-08-101975-7.00008-7.